


Vantage® 300

Compact, Multi-Process, Excellent Value

The Vantage® 300 is an ideal choice for construction teams, pipe rig owners and rental fleet managers. Housed in a compact, corrosion-resistant stainless steel case, this rugged welder/generator features Lincoln  Chopper Technology® to deliver great arc starts and a smooth arc for stick, TIG or wire welding.

The quiet, smooth-running 1800 rpm water-cooled 4 cylinder Kubota® or Deutz® diesel engine generates 12,500 watts of 3 Phase or 11,500 watts of 1 Phase auxiliary power. And, it's loaded with convenience features you'll wish you had on your last welder! It all adds up—top arc performance, a smooth reliable engine, plenty of auxiliary power, compact case and tough materials that are built to last!

Processes

Stick, TIG, MIG, Flux-Cored, Gouging



Output



Input



CONSTRUCTION
EQUIPMENT
Top 100
new products

Advantage Lincoln

• Compact Case With Stainless Steel Enclosure

- Small size and light weight is suitable for many pickup trucks. Standard stainless steel roof, side panels and engine-access door deliver added protection and durability.

• Multi-Process Welding, Simple to Operate

- Select one of four Process Modes, including CC-Stick (up to 3/16"), Downhill Pipe (for stick), Touch-Start TIG® or CV-Wire (up to 5/64"), and then dial in the desired output.

• Plenty of AC Generator Power

- 12.5 kW peak (11 kW continuous) 3-Phase 240V AC generator power. Will power industrial equipment such as a plasma cutter, pump or inverter welder.
- 11.5 kW peak (10 kW continuous) 1-phase AC generator power for common construction tools.

• Arc Gouging

- Arc gouging with up to 1/4" carbons.

• Reliable Engines

- 4 cylinder 1800 RPM Kubota® or Deutz® diesel engines run smooth and quiet. Standard engine gauges allow you to monitor performance at a glance.

• Innovative Service Access

- Lockable, removable sliding engine access door provides ample space for engine and oil filter work without requiring a large clearance space on your truck. 55% more access than competitive product.
- Battery drawer on front of machine and top-mounted radiator cover provide convenient access to these systems.
- Patent-pending tilt down control panel for easy servicing of internal components.

TECHNICAL SPECIFICATIONS

Product Name	Rated Output Current/Voltage/Duty Cycle	Output Range	Engine Model	No. of Cyl.	HP & Speed (rpm)	Dimensions HxWxD Inches (mm)	Net Weight lbs (kg)
Vantage® 300	300A/32V/100% 350A/28V/100%	30-400A DC 40-300A Pipe 20-250A DC TIG 14-32V CV 3-Phase AC Power: 12.5 kW Peak 11.0 kW Continuous 1-Phase AC Power: 11.5 kW Peak 10.0 kW Continuous	Kubota® V1505 Diesel	4	22@1800	35.9 x 25.3 x 60.0 (913 x 642 x 1524)	1035 (469)
			Deutz® D2008L4 Diesel		24@1800		1150 (522)

PERFORMANCE

Arc Performance

- 300 amps @100% duty cycle with output range up to 400 amps. All ratings are at temperatures of 104°F/40°C.

WHAT IS CHOPPER TECHNOLOGY?



Traditional weld control is more variable around the desired output.



Chopper Technology® delivers extremely fast response for smoother output control.

Patented and award-winning Lincoln Chopper Technology® delivers superior DC arc welding performance for general purpose stick, Downhill Pipe, DC TIG, MIG, cored-wire and arc gouging.

Benefits of Chopper Technology® include:

- Easy arc starting
- Smooth arc action
- Low spatter levels
- Excellent bead appearance

- Arc Gouging – The Vantage® 300 is capable of gouging with up to a 1/4" carbon.
- CC-Stick mode is optimized for general purpose stick using E7018 low hydrogen electrode.
- Built-in “hot” start for easier starts and restrikes minimizing the electrode “sticking” to the work.
- Downhill pipe mode with active arc force control - enhanced downhill pipe welding mode. Excellent for cellulose electrodes. Fast travel speeds, especially on fill passes. Arc control adjustment for a soft, buttery arc or a more forceful digging arc.

- Standard DC Touch-Start TIG® welding, not scratch start, for easy arc starting that avoids tungsten contamination and the use of high-frequency.

WHAT IS TOUCH-START TIG®?

Touch-Start TIG® uses a very low voltage to sense when the tip of the tungsten electrode is touched to the work piece. When this occurs, a complete circuit is established. When the tungsten is then raised from the work piece, the circuit senses a change in voltage and initiates the appropriate welding current and voltage to support the TIG welding process.

Enjoy the added benefits of Lincoln’s Touch-Start TIG® when DC TIG welding. Not only do you avoid tungsten contamination when arc starting, but you also don’t need extra high frequency equipment.

- Excellent CV wire welding with cored-wire and MIG (CO₂ and blended gas).

Generator Performance

- 3-Phase 240V AC generator power rated at 12.5 kW peak (11 kW continuous) output to power industrial equipment such as a plasma cutter, pump or inverter welder. Simultaneously weld and use 3-Phase AC power - for example, up to 5,300 watts can be delivered while welding at 200 amps. Compare to competitive product which does not have 3-Phase power.
- 3-Phase 240V receptacle on control panel eliminates the need to hard-wire the connections.
- The Vantage® 300 provides added value at the job site by delivering up to 11.5 kW peak (10 kW continuous) watts of 1-Phase AC auxiliary power for equipment such as a Lincoln plasma cutter. Also use for lights, grinders and other common construction tools. And, you can simultaneously weld and have access to AC power – 3,500 watts can be delivered while welding at 250 amps. Compare to competitive product which has no AC generator power at 225 amps welding and above.
- AC generator voltage is constant at 120V or 240V at any weld dial setting.
- Two 120V GFCI duplex receptacles.
- All receptacles are circuit breaker protected.

SIMULTANEOUS WELDING AND AUXILIARY POWER

Weld Amps	1 Phase			3 Phase		Simultaneous 1 and 3 Phase	
	Watts	Amps		Watts	Amps	Watts	Amps
0	10000	42		11000	27	10000	-
100	8300	35		8500	20	8300	-
200	5300	22		5700	14	5300	-
250	3500	15	OR	3500	8	3500	-
300	400	2		800	2	400	-
400	0	0		0	0	0	-

A CLOSER LOOK

FEATURES



Single-side engine access with lockable sliding door.



Fuel, Oil Pressure and Engine Temperature gauges help you monitor performance.



Output switches to remote mode when remote device is connected.



Convenient battery tray below control panel.



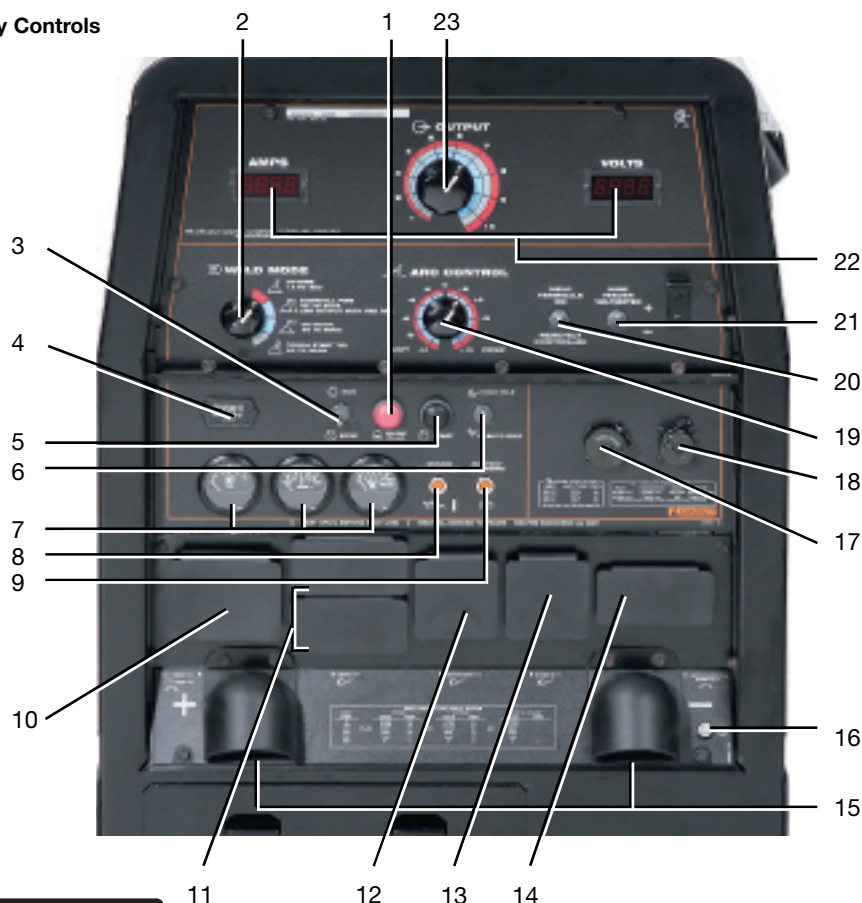
Latched and lockable radiator cap cover.



Handy oil drain valve and tube makes oil changes neat.

- Simple Controls – Keeps training time to a minimum. The flip-down control panel door keeps less frequently used dials out of the way. Scratch-resistant Lexan® nameplate.
- Optional digital meters for amps and volts output make it easy to precisely set your procedures.
- Large 15 gallon (57 liter) fuel tank provides run time for an extended day—13 hours of welding at 300A/32V/100% duty cycle output, or 37 hours at high idle.
- Kilowatts available for Multi-Weld™ 350 use: 4.8 KW @ 60 VDC, 7.0 KW @ 58 VDC.
- Two Great Engine Choices – Kubota® V1505 or Deutz® D2008L4. Both are 22 horsepower water-cooled 4 cylinder diesel engines. Both engines also have an automatic idler for greater fuel economy and reduced noise.
- Engine hour meter for scheduled maintenance.
- LN-25 PRO Arcross-the-Arc wire feeder is a recommended option.
- 14-pin connector for Lincoln wire feeders with control cables: LF-72, LF-74, LN-7, LN-8, LN-15, LN23P, LN-25, and LN-742. Also compatible with Magnum® SG Spool Gun System.
- Two Vantage® 300 units can be paralleled in the CC-Stick Mode to increase output.

Key Controls



1. Glow Plug Button
2. Weld Mode Selector Switch
3. Run/Stop Switch
4. Hour Meter
5. Start Pushbutton
6. Engine Idler Switch
7. Fuel Level, Engine Temperature and Oil Pressure Gauges
8. Engine Protection Light
9. Engine Battery Charging Light
10. Circuit Breakers, except 240 VAC 3-Phase
11. 120 VAC GFCI Receptacles
12. 120/240 VAC Full-KVA 1-Phase Receptacle
13. 240 VAC Full-KVA 3-Phase Receptacle
14. 240 VAC 3-Phase Circuit Breaker
15. Covered Weld Output Terminals + and -
16. Ground Stud
17. 14-Pin Wire Feeder Connector
18. 6-Pin Remote Control Connector
19. Arc Force & Inductance/Pinch Control Dial
20. Welding Terminals Control Switch
21. Wire Feeder Voltmeter Polarity Switch
22. Optional Digital Amps and Volts Output Meters
23. Output Control Dial

Note: Control panel door not shown.

A CLOSER LOOK

QUALITY AND RELIABILITY

- Simple wire harnessing keeps connections to a minimum for greater reliability. Lead and harness strain reliefs on all control connections help ensure trouble-free performance.
- Engine Protection System includes automatic shutdown for low oil pressure or high engine temperature.
- Indicator light turns on for low oil pressure or high engine temperature. A second indicator light turns on if the engine battery charging system malfunctions.
- Circuit breaker protection on the battery ignition system provides added component protection.
- Environmental friendly engine! Engine has a closed breather system to keep the engine compartment and ground clean. This system eliminates oil mist from collecting inside the engine compartment, especially on surfaces that would lower engine cooling efficiency.
- Self-bleeding engine simplifies startup if your fuel tank runs dry.
- Kubota® and Deutz® engine camshafts are gear-driven. No timing belt maintenance.

- Printed circuit boards are environmentally-shielded using Lincoln's engineered potting and protective frame trays.
- Dependability and long life aided by all-copper windings in rotor and stator with high quality insulation.
- Standard stainless steel roof, side panels and engine-access door deliver added protection, durability and corrosion-resistance. Eliminates the need to paint or replace rusting panels.
- Approved by the Canadian Standards Association (CSA).
- Manufactured under a quality system certified to ISO 9001 requirements and ISO 14001 environmental standards.
- Three-Year Lincoln Warranty (parts and labor) on welder. (Engine is warranted separately by the manufacturer.)



MACHINE SPECIFICATIONS

Product Name	Ordering Information	Description	CC/Pipe-Rated DC Output(1) Current/Voltage/Duty Cycle	CV Rated Output(1) Current/Voltage/Duty Cycle	AC Power(3) (4)	Dimensions (6) H x W x L inches (mm)	Weight lbs. (kg)
Vantage® 300 Kubota®	K2409-1	300 Amp DC Welder with Engine Gauges	DC Constant Current 300A/32V/100% 350A/28V/100% 30-400 Amps	DC Constant Voltage(2) 300A/32V/100% 350A/28V/100%	12,500 Peak Watts, 60 Hz	35.9 x 25.3 x 60.0 in (913 x 642 x 1524mm)	1035 lbs. (469 kg)
Vantage® 300 Deutz®	K2499-1	12,500 Watts Peak 11,000 Watts Continuous AC Power 3-Phase 11,500 Watts Peak 10,000 Watts Continuous AC Power 1-Phase	DC Pipe Current 300A/32V/100% 40-300A Touch-Start TIG® Range 250A/30V/100% 20-250 Amps Single Dial Continuous Control 60V DC Max OCV @1890 RPM	14-32V Single Dial Continuous Control Wire Feeder Power 120V/60Hz 42V/60Hz	Two 120V Duplex GFCI Receptacles 20A Per Duplex 40A Total (5) 1-Phase Full KVA Receptacle 42A@240V 42A@120V Each Branch Circuit(5) 3-Phase Full KVA Receptacle 27A@240V		1150 lbs (522 kg)

(1) High Altitude: For maximum rating, derate the output 2.5% to 3.5% for every 1,000 ft. (300 m). High Temperature: For maximum rating, derate 2 volts for every 18°F (10°C) above 104°F (40°C).

(2) DC Constant Voltage capability provides convenience and added safety when welding in electrically hazardous conditions.

(3) When welding, available auxiliary power will be reduced. Output voltage is within +/- 10% at all loads up to rated capacity.

(4) 120V will operate either 60Hz or 50/60 Hz power tools, lights, etc.

(5) Circuits cannot be wired in parallel to operate the same device. (6) Height is to top of case. Add 5 in. (127 mm) to top of exhaust elbow for Kubota® and for Deutz®.

ENGINE SPECIFICATIONS

Product Name	Description	Horsepower & Displacement	Capacities	Operating Speeds	Fuel Consumption
Kubota® V1505 (7)	4 Cylinder, 4 Cycle Water-Cooled Diesel Engine, 12V Electric Start, Dry Type Air Cleaner, Fuel Filter with Water Separator EPA Tier II	22 HP@1800 RPM 91 cu in (1.5 ltrs)	FUEL: 15 gals (57 ltrs) OIL: 6.4 qts (6.0 ltrs) RADIATOR COOLANT: 7.2 qts (6.8 ltrs)	300A Load 1800 RPM	1.2 Gal/Hr 4.4 Ltr/Hr
				High Idle 1890 RPM	0.4 Gal/Hr 1.5 Ltr/Hr
				Low Idle 1350 RPM	0.3 Gal/Hr 1.1 Ltr/Hr
Deutz® D2008L4 (8)	4 Cylinder, 4 Cycle Water-Cooled Diesel Engine, 12V Electric Start, Dry Type Air Cleaner, Fuel Filter with Water Separator EPA Tier II	24 HP@1800 RPM 95 cu in (1.6 ltrs)	FUEL: 15 gals (57 ltrs) OIL: 7.8 qts (7.4 ltrs) RADIATOR COOLANT: 7.9 qts (7.5 ltrs)	300A Load 1800 RPM	1.2 Gal/Hr 4.4 Ltr/Hr
				High Idle 1800 RPM	0.5 Gal/Hr 1.8 Ltr/Hr
				Low Idle 1400 RPM	0.3 Gal/Hr 1.3 Ltr/Hr

(7) Kubota® warranty is 2 years/2,000 hours for machines shipped within the U.S., Canada, Pacific Ocean region and Western Europe. Warranty is 1 year/1,000 hours for Central and South America, Asia, Africa and Middle East.

(8) Deutz® warranty is 2 years/2,000 hours for all components, 3 years/3,000 hours for major components.

SYSTEM SELECTION

One-Pak® Welding Packages

Order a Lincoln One-Pak® and get everything you need to complete a welding package - all with one order number. (One-Pak® Packages require assembly.)

Each UNASSEMBLED Package Contains:

- Vantage® 300 (See Order Number Below)
- NEW!** • Medium Welder Trailer (K2636-1)
- NEW!** • Duo-Hitch™ 2" Ball/Lunette Eye Hitch (included)
- NEW!** • Fender and Light Kit (K2639-1)
- NEW!** • Cable Rack (K2640-1)
- Cable Connectors - two (K2487-1)
- Electrode Cable 2/0, two 50 ft. (15.3 m) lengths (K2485-2)
- Electrode Cable 2/0, 10 ft. (3 m) (K2483-2)
- Work Cable 2/0, 50 ft. (15.3 m) (K2484-2)
- 300A Electrode Holder (K909-7)
- 300A Work Clamp (K910-1)

Order:

- NEW!** **K2452-3 Vantage® 300 Kubota® One-Pak® Package**
- NEW!** **K2506-3 Vantage® 300 Deutz® One-Pak® Package**



Vantage® 300



K2636-1 Medium Welder Trailer



Duo-Hitch™ 2" Ball/Lunette Eye Hitch (included)



K2640-1 Cable Rack

Ready-Pak® Welding Packages

Order a Lincoln Ready-Pak® Package and get an **assembled** welding package.

Each COMPLETELY ASSEMBLED Package Contains:

- Vantage® 300 (See Order Number Below)
- NEW!** • Medium Welder Trailer (K2636-1)
- NEW!** • Duo-Hitch™ 2" Ball/Lunette Eye Hitch (included)
- NEW!** • Fender and Light Kit (K2639-1)
- NEW!** • Cable Rack (K2640-1)
- Cable Connectors - two (K2487-1)
- Electrode Cable 2/0, two 50 ft. (15.3 m) lengths (K2485-2)
- Electrode Cable 2/0, 10 ft. (3 m) (K2483-2)
- Work Cable 2/0, 50 ft. (15.3 m) (K2484-2)
- 300A Electrode Holder (K909-7)
- 300A Work Clamp (K910-1)

Order:

- NEW!** **K2453-3 Vantage® 300 Kubota® Ready-Pak® Package**
- NEW!** **K2507-3 Vantage® 300 Deutz® Ready-Pak® Package**



Completely Assembled Ready-Pak® Pkg.

GENERAL OPTIONS



Power Plug Kit (20A)
Provides four 120V plugs rated at 20 amps each, and one dual voltage, full KVA plug rated at 120/240V, 50 amps. 120V plug may not be compatible with common household receptacles.
Order K802N



Power Plug Kit (15A)
Provides four 120V plugs rated at 15 amps each, and one dual voltage, full KVA plug rated at 120/240V, 50 amps. 120V plug is compatible with common household receptacles.
Order K802R



Full-KVA Power Plug (1-Phase)
One dual voltage plug rated at 120/240V, 50 amps. NEMA 14-50P.
Order T12153-9

Full-KVA Power Plug (3-Phase)
One plug rated at 240V, 50 amps. NEMA 15-50P.
Order T12153-10



NEW! **Medium Welder Trailer**
For heavy-duty road, off-road, plant and yard use. Includes pivoting jack stand, safety chains, and 13" wheels. Stiff .120" welded rectangular steel tube frame construction is phosphate etched and powder coat painted for superior rust and corrosion resistance. Low sway suspension gives outstanding stability with manageable tongue weight. Wheel bearings are packed with high viscosity, high pressure, low washout Lubriplate® grease. Includes a Duo-Hitch™ – a 2" Ball/Lunette Eye combination hitch. Overall width 60".
Order:
K2636-1 Trailer
K2639-1 Fender & Light Kit
K2640-1 Cable Rack



NEW! **Four-Wheeled Steerable Yard Trailer**
For off-road, plant and yard use. Includes an automatically engaging drawbar lock when the drawbar is raised to the verticle position. 13" wheels. Wheel bearings are packed with high viscosity, high pressure, low washout Lubriplate® grease. Stiff 3/16" welded rectangular steel frame construction is phosphate etched and powder-coat painted for superior rust and corrosion resistance. Also includes a Duo-Hitch™ – a 2" Ball/Lunette Eye combination hitch. Overall width: 55"
Order K2641-2



Spark Arrestor Kit
Mounts to Muffler Exhaust Tube. Virtually eliminates spark emissions.
Order K1898-1



Digital Weld Meters Kit
Easy-to read digital meters for volts and amps. Easy to install.
Order K2467-1

STICK OPTIONS



Accessory Kit
Includes 35 ft. (10.7 m) 2/0 electrode cable with lug, 30 ft. (9.1 m) 2/0 work cable with lugs, headshield, filter plate, cover plate, work clamp and electrode holder. 400 amp capacity.
Order K704



Remote Output Control
Consists of a control box with choice of two cable lengths. Permits remote adjustment of output.
Order K857 for 25 ft. (7.6 m)
K857-1 for 100 ft. (30.5 m)

TIG OPTIONS



Pro-Torch® PTA-26V TIG Torch
Air-cooled 200 amp torch (2 piece) equipped with valve for gas flow control. 25 ft. (7.6 m) length.
Order K1783-9



Magnum® Parts Kit for PTA-26V TIG Torch
Magnum® Parts Kit provides all the torch accessories you need to start welding. Parts kit provides collets, collet bodies, a back cap, alumina nozzles and tungstens in a variety of sizes, all packaged in an easy to carry reclosable sack.
Order KP509



Foot Amptrol®
Provides 25 ft. (7.6 m) of remote output control for TIG welding. (6-pin plug connection).
Order K870



Hand Amptrol®
Provides 25 ft. (7.6 m) of remote current control for TIG welding. (6-pin plug connection). Velcro straps secure torch.
Order K963-3 (one size fits all Pro-Torch® TIG Torches)

RECOMMENDED OPTIONS



Precision TIG® 225 Ready-Pak® Pkg.

For AC TIG Welding with square wave performance use the AC generator of the engine-driven welder to supply the power. Easy setup. Includes torch, Foot Amptrol® and Gas Regulator & Hose. Re-quires the K1816-1 Full KVA adapter kit.
Order K2535-1



Invertec® V205-T AC/DC One-Pak® Package

For AC TIG welding with square wave performance, use the AC generator of the engine-driven welder to supply the power. Easy setup. Includes torch, parts kit, regulator and hose kit, Twist-Mate™ torch adapter, work cable with Twist-Mate end and foot Amptrol®. Requires K1816-1 Full-KVA Adapter Kit.
Order K2350-2



Full - KVA Adapter Kit

Provides convenient connection of Lincoln Electric equipment having a 240V AC 1-phase plug (NEMA 6-50P) to the full-KVA receptacle on Lincoln engine-driven welders.
Order K1816-1

WIRE FEEDER OPTIONS



NEW!

LN-25 PRO Wire Feeder

Portable CC/CV unit for flux-cored and MIG welding with MAXTRAC® wire drive system. Includes gas solenoid and internal contactor.
Order K2613-1



Magnum® 350 Innershield Gun (for LN-25 PRO)

For self-shielded wire with 15 ft. (4.5 m) cable. For .062"-3/32" (1.6-2.4 mm) wire.
Order K126-2



Drive Roll and Guide Tube Kit (for LN-25 PRO)

For cored or solid steel wire.
Order KP1697-068
for .068"-.072" (1.8 mm)
KP1697-5/64
for 5/64" (2.0 mm)



Magnum® 300 MIG Gun

For .035"-.045" (0.9-1.2 mm) gas-shielded wire with 15 ft. (4.5 m) cable.
LN-25 PRO Order:
K1802-1 (Includes Connector Kit)



Drive Roll and Guide Tube Kit (for LN-25 PRO)

For .035" and .045" (0.9-1.1 mm) solid steel wire.
Order KP1696-1



NEW!

LN-23P Wire Feeder

Portable CV unit for Innershield pipe welding. Includes drive rolls and guide tubes. Requires K2393-1 or -2 Input Cable Assembly and Magnum® Innershield® Gun.
Order K316L-2



NEW!

Input Cable Assembly for LN-23P

8-socket to 14-pin control cable with lugged electrode cable for K316L-2 LN-23P Wire Feeder.
Order:
K2393-1 25 ft (7.6 m)
K2393-2 75 ft (22.9 m)



Magnum® 250 Innershield® Gun (for LN-23P)

For lighter weight and easier handling. Rated 250 amps, 60% duty cycle. For .068"-5/64" (1.7-2.0 mm) Innershield® wire and includes reduced speed switch.
Order K355-10



Magnum® SG Spool Gun

Hand held semiautomatic wire feeder. Requires SG Control Module and Input Cable.
Order K487-25



SG Control Module

The interface between the power source and the spool gun. Provides control of the wire speed and gas flow. For use with a spool gun.
Order K488



Input Cable (For SG Control Module)

For Lincoln engine power sources with 14-pin MS-type connection, separate 115V NEMA receptacles and output stud connections.
Order K691-10

PLASMA CUTTING



Pro-Cut® 55

Cuts metal using the AC generator power from the engine-driven welder. Accepts 3-phase or 1-phase input power. Requires the K1816-1 Full KVA adapter kit, if connected for 1-phase input power.
Order K1580-1



Full-KVA Adapter Kit

Provides convenient connection of Lincoln Electric equipment having a 240V AC 1-phase plug (NEMA 6-50P) to the full-KVA receptacle on Lincoln engine-driven welders.
Order K1816-1

VANTAGE® 300 ORDER FORM

PRODUCT DESCRIPTION	ORDER NUMBER	QUANTITY	PRICE
VANTAGE® 300 KUBOTA®	K2409-1		
NEW! VANTAGE® 300 KUBOTA® ONE-PAK® PKG.	K2452-3		
NEW! VANTAGE® 300 KUBOTA® READY-PAK® PKG.	K2453-3		
VANTAGE® 300 DEUTZ®	K2499-1		
NEW! VANTAGE® 300 DEUTZ® ONE-PAK® PKG.	K2506-3		
NEW! VANTAGE® 300 DEUTZ® READY-PAK® PKG.	K2507-3		
RECOMMENDED GENERAL OPTIONS			
Power Plug Kit - 20 amp	K802N		
Power Plug Kit - 15 amp	K802R		
Full-KVA Power Plug (1-Phase)	T12153-9		
Full-KVA Power Plug (3-Phase)	T12153-10		
NEW! Medium Welder Trailer with Duo-Hitch™ 2" Ball/Lunette Eye Hitch	K2636-1		
NEW! - Fender and Light Kit	K2639-1		
NEW! - Cable Rack	K2640-1		
Four-Wheeled Steerable Yard Trailer (with Duo-Hitch™: 2" Ball/Lunette Eye Hitch)	K2641-2		
Spark Arrestor Kit	K1898-1		
Digital Weld Meters Kit	K2467-1		
RECOMMENDED STICK OPTIONS			
Accessory Kit	K704		
Remote Output Control			
- 25 ft. (7.6m)	K857		
- 100 ft. (30.5m)	K857-1		
RECOMMENDED TIG OPTIONS			
Pro-Torch® PTA-26V TIG Torch	K1783-9		
Magnum® Parts Kit For PTA-26V TIG Torch	KP509		
Foot Amptrol®	K870		
Hand Amptrol® (All Pro-Torch® TIG torches)	K963-3		
Precision TIG® 225 Ready-Pak® Pkg. (for AC TIG Welding)	K2535-1		
Invertec® V205-T AC/DC One-Pak® Pkg. (for AC TIG welding)	K2350-2		
- Full KVA Adapter Kit (required for K2535-1 and K2350-1)	K1816-1		
RECOMMENDED WIRE FEEDER OPTIONS			
NEW! LN-25 PRO Wire Feeder	K2613-1		
Magnum® 350 Innershield® Gun	K126-2		
Drive Roll and Guide Tube Kit .068"-.072" (for LN-25 PRO)	KP1697-068		
Drive Roll and Guide Tube Kit 5/64" (for LN-25 PRO)	KP1697-5/64		
Magnum® 300 MIG Gun (for LN-25 PRO) (includes Connector Kit)	K1802-1		
Drive Roll and Guide Tube Kit (for LN-25 PRO)	KP1696-1		
NEW! LN-23P Wire Feeder	K316L-2		
NEW! - Input Cable Assembly, 25 ft. (7.6 m)	K2393-1		
NEW! - Input Cable Assembly, 50 ft. (15.2 m)	K2393-2		
Magnum® 250 Innershield® Welding Gun	K355-10		
Magnum® SG Spool Gun®	K487-25		
- SG Control Module (required)	K488		
- Input Cable (required)	K691-10		
RECOMMENDED PLASMA CUTTING OPTIONS			
Pro-Cut® 55	K1580-1		
- Full KVA Adapter Kit (required for 1-phase input power)	K1816-1		
	TOTAL:		

CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for advice or information about their use of our products. We respond to our customers based on the best information in our possession at that time. Lincoln Electric is not in a position to warrant or guarantee such advice, and assumes no liability, with respect to such information or advice. We expressly disclaim any warranty of any kind, including any warranty of fitness for any customer's particular purpose, with respect to such information or advice. As a matter of practical consideration, we also cannot assume any responsibility for updating or correcting any such information or advice once it has been given, nor does the provision of information or advice create, expand or alter any warranty with respect to the sale of our products.

Lincoln Electric is a responsible manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.



THE LINCOLN ELECTRIC COMPANY®

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